



T.SULLIVAN
ENGINEERING

5-7 New Way Business park
Oakdale Road
Wallasey
Wirral
CH44 7HT

Tel: 0151 630 0222
Fax: 0151 630 0333

Below are the thickness, maximum lengths and material capacity of our
DURMA 4m 160 ton press brake

All measurements in millimetres

Thickness (mm) T	Length which can be bent in ALUMINIUM (33 Kg P/M)	Length which can be bent in MILD STEEL (45Kg P/M)	Length which can be bent in STAINLESS STEEL (60 Kg P/M)	Radius (mm) R	Vee size (mm) V	Minimum leg length (mm) B
0.8	4000mm	4000mm	4000mm	1.3	8	6
1	4000mm	4000mm	4000mm	1.7	10	7
2	4000mm	4000mm	4000mm	4.2	26	18
3	4000mm	4000mm	4000mm	5.4	32	23
4	4000mm	4000mm	4000mm	6.7	37	25
5	4000mm	4000mm	3500mm	8.3	50	36
6	4000mm	4000mm	2900mm	10	60	43
8	4000mm	3250mm	2200mm	13.5	80	57
10	4000mm	2600mm	1700mm	17	100	71
12.5	3600mm	1800mm	1200mm	16	100	71
15	2300mm	1150mm	750mm	15	100	71

